

## Declaration of performance

DoP JPH-040

1. Unique identity code of the product type: **Glued composite components of glued laminated timber spruce without preservative treatment**
2. Intended use: **Building structures and bridges**
3. Manufacturer: **Johann Pabst Holzindustrie  
Holzinnovationszentrum 1  
8740 Zeltweg – BSH-Werk 2  
Austria**
4. Authorised representative: **No external authorised representative**
5. System for assessment and examination of consistency of performance: **System 1**
6. Harmonised standard: **EN 14080:2013**  
Notified body: **Nr. 1359-CPR-0633**

7. Declared performances:

| Substantial properties  | Performance  |
|---|--|
| <b>Mechanical properties as</b>   |  |
| Flexural strength<br>flexural modulus of elasticity<br>compressive strength<br>tensile strength<br>shear strength                       | Mechanical properties of strength classes GL 24h, GL 30h, GL 28c.<br>The allocation of the delivered components to the individual strength classes can be retrieved from the accompanying documents. |
| <b>Geometrical data</b>   | Widths from 320 mm bis 560 mm<br>Heights from 100 mm bis 640 mm<br>Lengths up to 28 m<br>The respective product dimensions can be retrieved from the accompanying documents.                         |
| <b>Adhesive strength as</b>   |  |
| Flexural strength of finger joints<br>Glued joint integrity of surface gluing   | According to the specifications of EN 14080, table 2 and table 3<br>Delamination test according to EN 14080, Appendix C, Method B  |
| <b>Durability of adhesive strength as</b>   |  |
| Type of wood,<br>adhesive   | Norway spruce (Picea Abies), silver fir (Abies Alba)<br>Adhesive for finger joints:<br>PUR, adhesive type I<br>Adhesive for surface gluing:<br>MUF, I90 GF 1,5 M                                     |
| <b>Durability against biological infestation as</b>   |  |
| Natural durability class  | According to EN 350-2  |
| <b>Fire resistance as</b>   |  |
| Geometrical data<br>Charring rate as <ul style="list-style-type: none"> <li>• Characteristic density</li> <li>• Type of wood</li> </ul> | see „Geometrical data“<br><br>Characteristic raw density of the respective strength class<br>Norway spruce (Picea Abies), silver fir (Abies Alba)  |

|  |  |
|--|--|
| <b>Fire behaviour as</b>                       |  |
| Fire behaviour class                           | D-s2, d0 according to EN 14080, table 11 |
| <b>Emission of formaldehyde as</b>             |  |
| Formaldehyde emission class                    | E 1                                      |
| <b>Release of further hazardous substances</b> |  |
| Release of further hazardous substances        | not relevant                             |

The performance of the above product corresponds to the declared performances. The above-stated manufacturer is solely responsible for the preparation of the performance declaration in accordance with the Regulation (EU) No. 305/2011.

**Untersigned for the manufacturer and on behalf of the manufacturer by:**

Reinhard Pabst  
**Managing Director**

Zeltweg, 11.11.2021

.....

**(Place and date of issue)**



.....

**(signature)**